

# Work Order ID 81859

**\*81859\***

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March-19-12 4:27:21 PM

Item ID: D350-749-015

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Low to High Gear Conversion

Stop **\*NS2\***

Start Date: 19/03/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 02/04/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/03/12*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D350-749

C

*\*SP*

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP350-749-015 CHG 001  
"NO DART ARC OR C OF C REQUIRED"

*8 12/04/12*

*MLJ 12-4-12*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*1X*

*SP 12-04-11*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*8 12/04/12*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 81859****\*81859\***

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March-19-12 4:27:21 PM

Item ID: D350-749-015

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Low to High Gear Conversion

Start Date: 19/03/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 02/04/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPPD350-749-015

Location:

PPP Rev:

"NO DART ARC OR C OF C REQUIRED"

\*\*ATTN: ALL ORIGINAL EUROCOPTER ARC AND  
TAGS TO BE SHIPPED WITH KIT\*\*

140

0.00

**\*140\***

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

Quality Control

4/4/12 (1)

12/4/12

12-04-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 81859

\*81859\*

Parent Item: D350-749-015

\*D350-749-015\*

Parent Item Name: Low to High Gear Conversion

Start Date: 19/03/2012

Required Date: 02/04/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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350A41-1088-20 Purchased No

\*350A41-1088-20\*

STRIP, CHAFING, UPPER

Location

Loc Qty

Loc Code

ST372

4

120815

4

110

Each

2.0000

2

2

\*\*

350A41-1090-20 Purchased No

\*350A41-1090-20\*

STRIP, CHAFING, LOWER FRONT

Location

Loc Qty

Loc Code

ST372

2

120815

2

110

Each

2.0000

2

2

\*\*

350A41-1089-20 Purchased No

\*350A41-1089-20\*

STRIP, CHAFING, LOWER REAR

Location

Loc Qty

Loc Code

ST370

2

120815

2

110

Each

4.0000

4

4

\*\*

350A41-1092-22 Purchased No

\*350A41-1092-22\*

HALF CLAMP

Location

Loc Qty

Loc Code

ST374

4

120815

4

4X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

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March-19-12 4:27:25 PM

Work Order ID: 81859

**\*81859\***

Parent Item: D350-749-015

**\*D350-749-015\***

Parent Item Name: Low to High Gear Conversion

Start Date: 19/03/2012

Required Date: 02/04/2012

Start Qty: 1.00

Required Qty: 1.00

22201TK080018X

Purchased

No

110

Each

2.0000

2 2

**\*22201TK080018X\***

SCREW

\*\*

Location

Loc Qty

Loc Code

ST367

2

120815

2

110

Each

2.0000

2 2

\*\*

23112TK080X

Purchased

No

**\*23112TK080X\***

WASHER

Location

Loc Qty

Loc Code

ST367

2

120815

2

110

Each

7.0000

2 2

\*\*

ASN52320BH120N

Purchased

No

**\*ASN52320BH120N\***

NUT

Location

Loc Qty

Loc Code

ST369

7

117898

2

120055

5

110

Each

2.0000

2 2

\*\*

22201TK060070X

Purchased

No

**\*22201TK060070X\***

SCREW

Location

Loc Qty

Loc Code

ST367

2

120815

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Qty -011	Qty -013	Qty -015	Qty -021	Qty -023	Qty -031	Qty -033	Part Number	Description
X							D350-749-011	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE
	X						D350-749-013	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE
		X					D350-749-015*	STANDARD TO HIGH GEAR CONVERSION KIT
			X				D350-749-021	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE W/ RUN-ON LANDING WEARPLATE
				X			D350-749-023	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE W/ RUN-ON LANDING WEARPLATE
					X		D350-749-031	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE W/ DELUXE SKIDTUBES
						X	D350-749-033	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE W/ DELUXE SKIDTUBES
1	1		1	1	1	1	D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
1	1		1	1	1	1	D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1							D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
1							D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
	1						D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
							D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
			1				D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
				1			D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
				1			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
					1		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
						1	D350-636-215	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE DELUXE
						1	D350-636-216	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE DELUXE
						1	D350-636-217	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE DELUXE
						1	D350-636-218	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE DELUXE
		4					350A41-1088-20	STRIP, CHAFING, UPPER
		2					350A41-1090-20	STRIP, CHAFING, LOWER, FRONT
		2					350A41-1089-20	STRIP, CHAFING, LOWER, REAR
		4					350A41-1092-22	HALF, CLAMP
		2					22201TK080018X	SCREW
		2					23112TK080X	WASHER
		2					ASN52320BH120N	NUT
		2					22201TK060070X	SCREW

\*ADDITIONAL PARTS ARE REQUIRED WHEN SWITCHING FROM STANDARD TO HIGH GEAR ON A3350/355 AIRCRAFT. CUSTOMERS WHO ARE SWITCHING FROM STANDARD TO HIGH GEAR CAN PROCURE THE D350-749-015 CONVERSION KIT.

REFERENCE ONLY

C	ADD -021/ -023/ -031 /-033 KITS	RF	11.09.26
B	ADD D350-749-015 KIT FOR STANDARD TO HIGH GEAR CONVERSION	PH	08.02.08
A	NEW ISSUE	CP	06.09.07
REV.	DESCRIPTION	BY	DATE
DESIGN	92		
DRAWN	RF		
CHECKED	HA		
MFG. APPR.	N/A		
APPROVED	HA		
DE APPR.	HA		
DATE	11.09.26		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D350-749	REV. C SHEET 1 OF 1
TITLE LANDING GEAR KITS	SCALE NTS
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